

LIGNASTAR-LIGNACOLOR-LIGNAFORM- EDGBANDING

products	LIGNASTAR LIGNASTAR LIGNASTAR LIGNAFORM LIGNACOLOR	basis edgebanding blind edges single-layer edges double-layer edges (foil glued onto backing paper) single-layer coloured edges	GKN, GKS, GKF BKN, BKS, BKF EKN, EKS, EKf DKN, DKS, DKF EKN, EKS
product description	edgebanding material for coating wood-based materials in visible and invisible areas for living room and office furniture on the basis of impregnated special papers with a base paper weight of 145 g/m ² to 250 g/m ²		
types	N - standard for straight gluing S - softforming for medium-sized radii F - wrapping quality for doors		
surface	base paper impregnated with artificial resins with or without decorative surface; with or without finish or pigmented laquer also re-varnishable; with or without different structures		
back	impregnated edging material with or without hot-melt glue or primer		
material	BKN and GKN without special requirements decorative edging: chem. resistance (DIN 68861): 1B-1D		
storing	6 months in original packing at 18 - 23 °C and 50 - 65 % rel. humidity		
thickness	0,20 mm - 0,40 mm (depending on base paper weight)		
width	from 15 -60 mm or as block in 640/635 mm		
order quantity/colour	from 600 sqm		
form of delivery	rolls slit, packed in foil and boxes blocks standing or laying on paletts		

This technical information is meant as recommendation und not binding.
Depending on the different applications and the different methods of production which are independent from us the processing has to be tested in advance.
Adaptions are possible.